

PRODUCT SPECIFICATION

PREFORM CLEAR 28g

Property	Units	Specification	Method
Intrinsic Viscosity	dl/g	≥ 0.80	ISO 1628 (dichloroacetic acid as solvent)
Color Coordinate b* (Yellowness)	---	≤ 1.5	ASTM D 6290
Acetaldehyde content (measured at 150 ^o C for 60 min on a ground preform sample)	ppm	≤ 7 (avg.) ≤ 9 (indiv.)	ASTM F2013
Weight	g	28.0 ± 0.5	Internal (weight balance)

All properties are measured, under laboratory conditions, by the analytical method shown. Different methods or conditions of analysis may give rise to different values. Purchased material will be accompanied by a Certificate of Analysis, with representative average values of each property.